

Type

138X



Scoring & Chamfering Cutter- Diamond Coated -single flute, helical design

Applications / Advantages:

- Suited for chamfering of high Tg materials, laminate with fillers, aluminum and copper
- Tool life increased at least by a factor of 5
- High dimensional accuracy and process capability



DIAMOND COATING - Made in Germany

TYPE	Point Angle	Body Diameter	
		mm	inch
1382	30°	2.0	.0787
1384	45°	2.0	.0787
1386	60°	2.0	.0787
1389	90°	3.175	.1250

* Further point angles on request

Geometry: 138X

- Right hand spiral, right hand cut (up cut)
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerance according to router specifications
- Made of solid carbide

Manufactured by:

GCT, GmbH
Josef-Bayer-Str.3
D-88250 Weingarten
Germany
Rev- 02/2015

Tel. +49-(0) 751- 50 91 58 0
Fax +49-(0) 751-50 91 58 99
E-Mail: info@gctool.com
www.gctool.com
Subject to technical changes



Distributed by:

Carbide Related Technologies, Inc.
355 Sackett Point Road, #5
North Haven, CT 06473
T-203-281-1266 F-203-248-9331
www.carbiderelatedtech.com
sales@carbiderelatedtech.com