

Type **5422**



Router with two flutes - **CC ALUSPEED®** COATED

Application specific design for machining of aluminum and non-ferrous metals.

Applications / Advantages:

- Suited for routing aluminum and copper
- High precision depth routing with flat end cut
- Tool life increases by a factor of 3 due to improved chip removal



CC ALUSPEED® - Made in Germany

Size mm	Diameter inch	Flute Length		Flute Length	
		mm	inch	mm	inch
.40	.0157	-	-	2.0	.078
.50	.0197	-	-	2.5	.098
.60	.0236	-	-	3.0	.118
.70	.0276	-	-	3.0	.118
.80	.0315	-	-	3.0	.118
.90	.0354	-	-	3.0	.118
1.00	.0394	2.0	.078	4.0	.157
1.20	.0472	-	-	4.0	.157
1.40	.0551	-	-	4.0	.157
1.50	.0591	-	-	5.0	.197
1.60	.0630	3.0	.118	5.0	.197
1.80	.0709	-	-	6.0	.236
2.00	.0787	3.0	.118	7.0	.276
2.20	.0866	-	-	7.0	.276
2.40	.0945	-	-	7.0	.276
2.50	.0984	-	-	8.0	.315
3.00	.1181	8.0	.315	10.0	.394
3.175	.1250	-	-	8.0	.315

* Additional sizes and flute lengths made to order.

Geometry: 5422

- Right hand spiral, right hand cut (up cut)
- Flat-end end style
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerance according to router specifications
- Made of solid carbide

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Subject to technical changes



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