

# Type 1322 / 1328

## End Mill - DIAMOND COATED - Two Flute -with flat-end end style

### Applications / Advantages:

- Routing of inner and outer contours in IMS as well as aluminum and copper
- Ideally suited for depth controlled routing in aluminum and copper, laminate with ceramic fillers
- High dimensional accuracy and process capability
- Feed rate increases by factor 3 - 4
- Tool life increases up to 12 times
- No pre-drilling required with Type 1328



Diamond Coating - Made in Germany

Size mm	Diameter inch	Flute Length		Flute Length	
		mm	inch	mm	inch
0.30	.0118	-	-	2.0	.0787
0.40	.0157	-	-	2.0	.0787
0.50	.0197	-	-	2.0	.0787
0.60	.0236	-	-	2.0*	.0787
0.80	.0315	-	-	2.0*	.0787
0.90	.0354	-	-	2.0*	.0787
1.00	.0394	-	-	3.0*	.118
1.20	.0472	-	-	3.0*	.118
1.30	.0512	-	-	3.0	.118
1.40	.0551	-	-	3.0	.118
1.50	.0591	3.0*	.118	5.0	.197
1.60	.0630	-	-	5.0*	.197
1.80	.0709	-	-	5.0*	.197
1.90	.0748	-	-	5.0*	.197
2.00	.0787	4.0*	.157	6.0*	.236
2.10	.0827	-	-	6.0	.236
2.40	.0945	4.0*	.157	6.0*	.236
2.50	.0984	-	-	6.0	.236
3.00	.1181	4.0*	.157	6.0*	.236

\* Additional sizes and flute lengths made to order.

#### Geometry: 1322

- Right hand spiral, right hand cut (up cut)
- Flat end end style
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerance according to router specifications
- Made of solid carbide

#### Geometry: 1328

- Available range 1.50 - 3.00mm
- Center cutting
- \* available ex stock



### Manufactured by:

GCT, GmbH  
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 Germany  
 Rev-04/2020

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 Subject to technical changes



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