



Series	Diameter	Dimension	Nominal	Tolerances
1200 / 1700 1204 / 1704 1312 / 1318 1322 / 1328 138x / 1940 1590 / 1596	< 3.175	Fräser-Ø	< 3175	±0.015
	3.175	Fräser-Ø	3.175	0 / -0.04
	3.20 - 6.00	Cutter-Ø	3.20 - 6.00	+0.01 / -0.04
1250 / 1750	All diameters	Cutter-Ø	individually	+0.02 / -0.01
All series	0.20 - 3.175	Spiral length	L	+0.20 / -0.20
	3.20 - 6.00	Spiral length	L	+0.50 / -0.50
All series	0.20 - 3.175	OAL	38.10	+0.10 / -0.20
	3.20 - 6.00	OAL	individually	+0.50 / -0.50
All series	0.20 - 3.175	Shaft-Ø	3.175	+0 / -0.008
	3.20 - 6.40	Shaft-Ø	D	+0 / -0.010
138x	All diameters	Tip angle	individually	±2°
All series	All diameters	Tip angle	< 0.85 x L	-