



General directions:

SURVOS Rapid D evaporates significantly quicker than the "Standard" formula (with a slightly lower lubrication performance). SURVOS Rapid D convinces with a short evaporating-time and is 100% residue free (45ppm). SURVOS Rapid D is preferred in cases when processes cycles occur in short intervals and no residues are permitted.

The lubricant can be used for all materials except some sort of plastics. As far as we know there has never been a reaction with any kind of material (except some sort of plastic) in over 35 years. Nor in that time span has a skin disease been reported to have been caused by SURVOS Rapid D.

Great results at:

Sawing, drilling, engraving, grating, glaze turning and glaze milling with high processing parameters and durability.

Punching, profiling, deep-drawing and bending of coloured metals, aluminium, copper and brass, steel, galvanised steel, powder-coated steel, coated steel and stainless steel sheets.

Good results at:

- Fine machining (fine grinding/finishing), hard turning, hard milling and the engraving of steel
- Processing of composite material, for example: manufacturing of printed circuit boards.
- assembly technology.
- paper handling.
- woodworking.

Parameters	Value
Colour:	Colourless
Density:	0,773 g/cm ³ (20° C)
Viscosity, kinematic:	2,2 mm ² /s (20°C)
Flash point:	63 °C
Boiling point/boiling range:	170 - 225° C

For a perfect result with our SURVOS Rapid D the apply should be like a fine film. You can achieve this fine film with our HPM MQL Systems.

Article: **44 16 8000.002 (10-L-Can)**
 44 16 8000.003 (25-L-Can)
 44 16 8000.004 (200-L-barrel)