

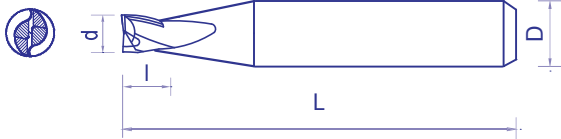
PMMA

HYDRO-  
PHOBIC

HYDRO-  
PHILIC

**E9643**  
**E9643C Coated**

**Solid Carbide 2 Flute Square Endmill**



Dia	EFL	Total Length	Shank Dia
d	l	L	D h6
0.15	1.00	38.00	3.175
0.325	1.50	38.00	3.175
0.40	1.30	38.00	3.175
0.40	1.50	38.00	3.175
0.40	2.50	38.00	3.175
0.50	1.50	38.00	3.175
0.50	2.00	38.00	3.175

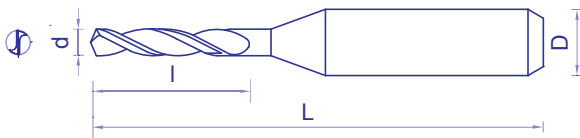
All dimensions in mm otherwise specified.

**RECOMMENDED CUTTING PARAMETERS**

Application Material	Spindle Speed rpm	Feed f mm/min
Hydrophobic	6000 - 7000	40 - 50
Hydrophilic	6000 - 7000	60 - 70
PMMA	6000 - 7000	90 - 100

**T2991**

**Solid Carbide Reinforced Shank Drill**



Dia	Flute Length	Total Length	Shank Dia
d	l	L	D h6
0.075	1.00	38.00	3.175
0.125	1.75	38.00	3.175
0.180	2.00	38.00	3.175
0.200	1.50	38.00	3.175
0.200	3.50	38.00	3.175
0.325	2.50	38.00	3.175

All dimensions in mm otherwise specified.



ALSO  
AVAILABLE

ON REQUEST

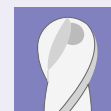
PACKING

Counter Sunk  
End Mill



Ballnose  
End Mill

Inch size / Special size



10 tools / pack  
50 tools / pack



QUALITY • PRECISION • CONSISTENCY

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