

# 1639

Type

## Drill - Undercut - DIAMOND COATED

Applications / Advantages:

- Specially developed for drilling materials used in 5G technology
- High borehole quality and process capability
- Tool life increases by as much as 20 times



DIAMOND COATING - Made in Geri

Size mm	Diameter inch	Flute Length			
		mm	inch	mm	inch
.30	.0118	5.0	.196	-	-
.35	.0138	5.0	.196	-	-
.40	.0157	5.0	.196	-	-
.45	.0177	5.0	.196	-	-
.50	.0197	-	-	7.0	.276
.55	0.0217	-	-	7.0	.276
.60	.0236	-	-	7.0	.276
.65	.0256	-	-	7.0	.276
.70	.0276	-	-	7.0	.276
.75	.0295	-	-	7.0	.276
.80	.0315	-	-	7.0	.276
.85	.0335	:	:	7.0	.276
.90	.0354	-	-	7.0	.276

\* Additional sizes and flute lengths made to order.

Geometry: 1639

- Right hand spiral, right hand cut (up cut)
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerances according to drill specifications.
- Made of solid carbide.



### Manufactured by:

GCT, GmbH  
Josef-Bayer-Srt.3  
D-88250 Weingarten  
Germany

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